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RBW6005G00431-3G

Job Sheet 201424



Part No: RBW6005G00431-3G

Job Qty: 1 pcs

Part Name: Jack Screw Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6005G00431-3G Rev 2 IPP Rev. A 19.08.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/29/19		0.00	0.17	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-18
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		OCT 18 2019 DA 40
							QC 5 - 61		9-89
							QC 5 - 81		
120	QC	1 pcs	11/29/19		0.00	0.00			
130	Packaging 3-1 - Stock - B4B	1 pcs	11/29/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/29/19	0.00 0.00		QC 21 - FG - 21	DWG
					QC 21 - FG - 70	21
					QC 21 - FG - 53	9-89

Part Op 100 - 1-Glue placard RBW6005G00431-3G-13 to RBE117-15004W6-11 foam as per DWG. 2-Glue foam to case and pack
 Descriptions: case as per DWG.

110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1200-E	Case 62F	1 Ea (1 ea)	100-Small Fab - 1	204633
RBW6005G00431-3G-11	Lid Foam use on case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	204632
RBW6005G00431-3G-13	Inside Placard 97	1 pcs (1 ea)	100-Small Fab - 1	5220451
RBW6005G00431-3G-7	Top Foam use in case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	204631
RBW6005G00431-3G-8	Bottom Foam use on case APP-1200-E	1 Ea (1 ea)	100-Small Fab - 1	204629
RBW6005G00531-3G	Jack Screw 85	1 pcs (1 ea)	100-Small Fab - 1	220464
RBW6005G00631-3G	Jack Screw 85	1 pcs (1 ea)	100-Small Fab - 1	220696

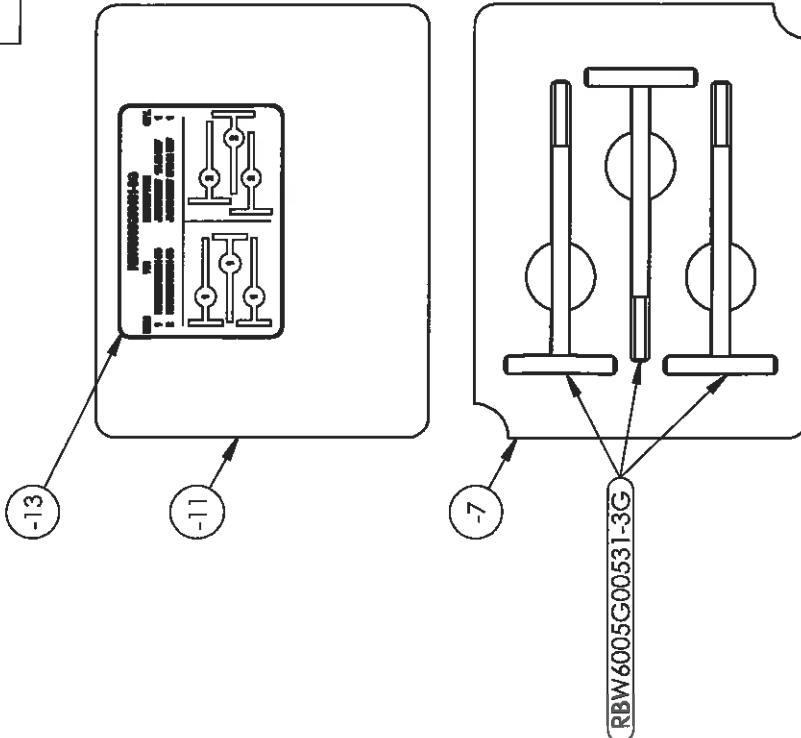
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1200-E	1	17	0
	RBW6005G00431-3G-11	1	4	0
	RBW6005G00431-3G-13	1	0	0
	RBW6005G00431-3G-7	1	4	0
	RBW6005G00431-3G-9	1	4	0
	RBW6005G00531-3G	1	0	0
	RBW6005G00631-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER. CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-7 & -9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS. -11 CH'D DIM WAS $\varnothing .06$ IS $\varnothing .13$. WAS 5.50 IS 5.06 . WAS 4.50 IS 3.56 . -13 CH'D DIM WAS 4.50 IS 3.50 . WAS 5.50 IS 5.00 . WAS $.125$ IS $.06$. DELETED CONTENTS LIST. CH'D QTY. WAS 3 IS 1. ADDED NOTE.	2/3/2016	RJC	JAG



NOTE:
REFERENCE AGUSTA T/N 3G6005G00431.



JACKSCREW SET

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L	REV
			1	1	JACKSCREW		RBW6005G00531-3G	1	HEAT TREAT	2
			1	1	JACKSCREW		RBW6005G00431-3G	1	FINISH	
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E	N/S	SPEC	
		B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)	2	DRAWN BY: CLOUGH	
		B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)	3	CHECKED: DUERFELDT	
		B/O	-11	1	LD FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)	4	QA APPR: ANDERSON	
			-13	1	INSIDE PLACARD	PLASTIC		5	APPROVED: LINDSAY	
									SCALE 1:4	
									DATE 3/17/2010	
									AW139	
									SHEET 1 OF 5	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
XXX $\pm .005$ FRACTIONS
XX $\pm .01$ ANGLES 3.5°
X $\pm .1$ SURFACES -125°
1. BREAK ALL SHARP EDGES
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
USED ON MODEL

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No.

Job: _____		DISPOSITION						DEPARTMENT/PROCESS												
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐						Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐												
Date :	Sequence #:	QTY Affected :										MRB (QS1042)								
Description Work Order Deviation		Disposition																		
		Completed By																		
		Lead hand / Supervisor																		
		QC / QA Coordinator																		
Root Cause		FAULT CATEGORY																		
Operator ☐		Pressure/Forced					Contamination					Power Loss/Surge					Positioned Wrong			
Manufacturing Process ☐		Bending					Misaligned/off center					Folio/Program					Outside Tolerance			
Equip/Tooling ☐		Crushing					BOM/Route					Grain Direction					Drawing			
Handling/Preservation ☐		Cracks					Broken/Damage/Defect					Weld					Finish			
Material ☐		Crimp/Kink/Ripple/Wave/Twist					Incomplete/Unclear Instructions					Wrong Stock Pulled					Part Lost/Missing			
Product Improvement ☐		Marks/Chatter					Drill Holes					Out of Sequence					Misread			
Process Improvement ☐		Mislabeled					Fit/Function					Off-set/Set-up								
Human Factors ☐		Other/Details:																		